

**YANMAR**

OPERATION MANUAL

# SAIL-DRIVE

**SD60**

**en** English

**California  
Proposition 65 Warning**

Diesel engine exhaust and some of its constituents are known to the state of California to cause cancer, birth defects, and other reproductive harm.

**California  
Proposition 65 Warning**

Battery posts, terminals, and related accessories contain lead and lead compounds, chemicals known to the state of California to cause cancer and reproductive harm.

Wash hands after handling.

**Disclaimers:**

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OPERATION MANUAL	MODEL	SD60
	CODE	0ASDM-G00200

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# INTRODUCTION

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This *Operation Manual* describes Sail-Drive Models SD60. For engine handling and operation, refer to the respective *Operation Manuals* for Engine Models 3JH5CE, 4JH5CE and 4JH4-TCE. However, instructions for the marine gear box are not necessary as they are included.

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# SAFETY

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Yanmar considers safety of great importance and recommends that anyone that comes into close contact with its products, such as those who install, operate, maintain or service Yanmar products, exercise care, common sense and comply with the safety information in this manual.



This safety alert symbol appears with most safety statements. It means attention, become alert, your safety is involved! Please read and abide by the message that follows the safety alert symbol.

## DANGER

Indicates a hazardous situation which, if not avoided, *will* result in death or serious injury.

## WARNING

Indicates a hazardous situation which, if not avoided, *could* result in death or serious injury.

## CAUTION

Indicates a hazardous situation which, if not avoided, *could* result in minor or moderate injury.

## NOTICE

Indicates a situation which can cause damage to the Sail-Drive, personal property and/or the environment or cause the equipment to operate improperly.

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## SAFETY PRECAUTIONS

### General Information

There is no substitute for common sense and careful practices. Improper practices or carelessness can cause burns, cuts, mutilation, asphyxiation, other bodily injury or death. This information contains general safety precautions and guidelines that must be followed to reduce risk to personal safety. Special safety precautions are listed in specific procedures. Read and understand all of the safety precautions before operation or performing repairs or maintenance.

### Before You Operate

#### DANGER



- **Never permit anyone to install or operate the Sail-Drive without proper training.**
- **Read and understand this *Operation Manual* before you operate or service the Sail-Drive to ensure that you follow safe operating practices and maintenance procedures.**
- **Safety signs and labels are additional reminders for safe operating and maintenance techniques.**
- **See your authorized Yanmar marine dealer or distributor for additional training.**

#### Crush Hazard



- **Never stand under a hoisted Sail-Drive.**
- **If the hoist mechanism fails, the Sail-Drive will fall on you. When you need to transport a Sail-Drive for repair, have a helper assist you to attach it to a hoist and load it onto a truck.**
- **Never support marine gear with equipment not designed to support the weight of the marine gear such as wood blocks or by only using a jack.**
- **Never use the Sail-Drive lifting eye to lift the engine and Sail-Drive as an assembly. Use the engine lifting eyes to lift the engine and Sail-Drive. Only use the Sail-Drive lifting eye to lift the Sail-Drive as a separate component.**

## During Operation and Maintenance

### DANGER

#### Explosion Hazard



While the engine is running or the battery is charging, hydrogen gas is being produced and can be easily ignited. Keep the area around the battery well-ventilated and keep sparks, open flame and any other form of ignition out of the area.

#### Fire Hazard



Ensure that appropriate fire detection and extinguishing equipment are installed and checked periodically for proper operation.

### WARNING

#### Fire Hazard

Undersized wiring systems can cause an electrical fire.



#### Sever Hazard



- Never service the Sail-Drive while under tow or if the engine is running at idle speed. The propeller may rotate under these circumstances.
- Never wear jewelry, unbuttoned cuffs, ties or loose fitting clothing and always tie long hair back when working near moving/rotating parts. Keep hands, feet and tools away from all moving parts.
- Always remove any tools or shop rags used during maintenance from the area before operation.
- Never service the Sail-Drive while under tow or if the engine is running at idle speed. The propeller may rotate under these circumstances.
- Always stop the engine before you begin to service the Sail-Drive and secure the propeller so it will not turn.

#### Alcohol and Drug Hazard



Never operate the engine while under the influence of alcohol or drugs or when feeling ill.

## WARNING

### Exposure Hazard



Always wear personal protective equipment including appropriate clothing, gloves, work shoes, eye and hearing protection as required by the task at hand.

### Entanglement Hazard



- Never leave the key in the key switch when you are servicing the Sail-Drive. Someone may accidentally start the engine and not realize you are servicing it.
- Never operate the engine while wearing a headset to listen to music or radio because it will be difficult to hear the warning signals.

### Burn Hazard



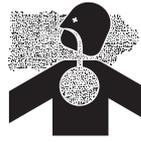
Some of the engine and Sail-Drive surfaces become very hot during operation and shortly after shut-down. Keep hands and other body parts away from hot surfaces.

### Sudden Movement Hazard

Always stop the engine before beginning service.

## WARNING

### Exhaust Hazard



- Never block windows, vents, or other means of ventilation if the engine is operating in an enclosed area.
- All internal combustion engines create carbon monoxide gas during operation and special precautions are required to avoid carbon monoxide poisoning.
- To prevent accidental equipment movement, never start the engine in gear.
- Before starting the engine, always make sure that all bystanders are clear of the area. Keep children and pets away while the engine is operating.
- Avoid unexpected equipment movement. Shift the Sail-Drive into the NEUTRAL position any time the engine is at idle.

### Electrical Shock Hazard



- Always turn off the battery switch (if equipped) or disconnect the negative battery cable before servicing the Sail-Drive.
- Always keep the electrical connectors and terminals clean. Check the electrical harnesses for cracks, abrasions, and damaged or corroded connectors.

**CAUTION****Poor Lighting Hazard**

Ensure that the work area is adequately illuminated. Always install wire cages on portable safety lamps.

**Tool Hazard**

Always use tools appropriate for the task at hand and use the correct size tool for loosening or tightening machine parts.

**Exposure Hazard**

Always wear eye protection when servicing the Sail-Drive or when using compressed air or high-pressure water. Dust, flying debris, compressed air, pressurized water or steam may injure your eyes.

**Slipping and Tripping Hazard**

Ensure that adequate floor space is set aside for servicing Sail-Drive. The floor space must be clean, flat and free of spilled liquids and debris to prevent slipping or tripping.

**NOTICE**

It is important to perform daily checks as listed in this *Operation Manual*.

Periodic maintenance prevents unexpected downtime, reduces the number of accidents due to poor Sail-Drive performance and can help extend the life of the Sail-Drive and engine.



Always be environmentally responsible.

Follow the guidelines of the EPA or other governmental agencies for the proper disposal of hazardous materials such as lubrication oil, diesel fuel and engine coolant. Consult the local authorities or reclamation facility.

Never dispose of hazardous materials by dumping them into a sewer, on the ground or into ground water or waterways.

Never attempt to modify the Sail-Drive's design or safety features.

- Never release or modify the limiting devices such as the engine speed limit, fuel injection limit, etc.
- Modification will impair the safety and performance of the product and shorten product life.
- Modifications to the design, safety or limiting features will void the warranty.

## NOTICE

If the Sail-Drive oil temperature is too high, stop engine immediately and check the Sail-Drive oil level.

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The anode of the Sail-Drive is only calculated for the Sail-Drive. Using the different material propeller may require additional anodes to be installed on the propeller itself.

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Failure to use the correct anode material may result in inadequate protection and excessive corrosion of underwater drive system components. Use only zinc or aluminum anodes in brackish and saltwater applications. In freshwater applications, use aluminum or magnesium anodes for best results. Never use magnesium anodes in brackish or salt water, as they will deteriorate rapidly, which will lead to severe damage to the drive system.

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Always tighten components to the specified torque. Loose parts can cause equipment damage or cause it to operate improperly.

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Only use replacement parts specified. Other replacement parts may affect warranty coverage.

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Never attempt to modify the Sail-Drive's design or safety features. Failure to comply may impair the marine gear's safety and performance characteristics and shorten the Sail-Drive's life. Any alterations to this Sail-Drive may affect the warranty coverage of your Sail-Drive.

# PRODUCT OVERVIEW

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## OVERVIEW

### Owner/Operator Responsibilities

The operator must, and assumes all responsibility to:

- Read and understand the *Operation Manual* prior to operating the Sail-Drive;
- Perform all safety checks as necessary to ensure safe operation;
- Comply with and follow all lubrication and maintenance instructions and recommendations; and
- Have an authorized Yanmar dealer/distributor perform periodic checkups.

Conducting normal maintenance service and replacing consumable parts as necessary is the responsibility of the owner/operator and necessary to provide the best durability, performance and dependability of the Sail-Drive while keeping your overall operating expenses to a minimum. Individual operating habits and usage may increase the frequency of performing maintenance service condition. Monitor conditions frequently to determine if the maintenance intervals suggested in the manual are frequent enough for your Sail-Drive.

### New Sail-Drive Break-In:

- On the initial engine start-up, allow the engine to idle for approximately 15 minutes while you check for proper Sail-Drive function and Sail-Drive oil leaks.
- During the break-in period, carefully observe Sail-Drive seal indicators for proper Sail-Drive function.
- During the break-in period, check the Sail-Drive oil levels frequently.

### Dealer/Distributor Responsibilities

In general, a dealer's responsibilities to the customer include predelivery inspection and preparation such as:

- Ensure that the vessel is properly equipped.
- Prior to delivery, make certain that the Yanmar Sail-Drive and other equipment are in proper operating condition.
- Make all necessary adjustments for maximum efficiency.
- Familiarize the customer with the on-board equipment.
- Explain and demonstrate the operation of the Sail-Drive and vessel.

### CORROSION

#### Corrosion Protection

These power packages are equipped with sacrificial anodes installed on foot and special surface treatments of components underneath the boat in order to help protect them from galvanic corrosion under moderate conditions.

#### Electrical Connections and Regulations According to International Rules ISO 60092-507 IEC:2008

It is recommended to perform the boat electric system in conformity with the regulation ISO 60092-507 IEC 2008, or equal local and international rules or laws.

To protect the boat from galvanic current when it is connected to the power source located on the dry land (wharf), it is recommended to install on the boat a galvanic isolator on the ground conductor of the AC power line.

This will prevent the flow of galvanic current with low voltage but will allow a normal supply.

For more information about or to find different solutions of the power system from the dry land, refer to the instructions of ABYC (American Boat and Yacht Council) in chapter E-11 or ISO 60092-507 IEC 2008.

At the same purpose can also be used an isolating transformer with the relevant characteristics of the circuit. Even in this case, refer to the applicable ABYC E-11 or ISO 60092-507 IEC 2008 for more information and suggestions.

*Note: We advise you to install an isolating transformer for the electrical power supply from pier.*

#### Connecting of the Under-Water Metallic Parts

It is recommended to electrically connect all metallic parts overhanging from the hull (or installed through the hull) below the sea level so that all have the same electrical potential.

This will prevent the tension flow among them, creating corrosion.

For more information, refer to the tips and recommendations of ABYC in chapter E-11.

#### **NOTICE**

Observe directives, rules or local instructions.

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## PAINTING THE BOAT

When painting the boat hull with anti-fouling paint, observe the following rules:

- Use high-quality, anti-fouling paint designed for marine use.
- Avoid using anti-fouling paint that contains copper material, which could conduct electrical current.
- Avoid using anti-fouling paint that contains copper material on the sail-drive foot in any case.
- If using copper-based or tin-based paints is necessary, ensure that they comply with all local and federal laws prohibiting their use.
- Do not paint drain holes or items as specified by the boat manufacturer.
- Do not paint any anodes.

## CHECK UNDER-WATER METALLIC PARTS

Check the status of corrosion protection (boat dry) of the lower part of the hull before that the boat enters in the water.

Make sure all metallic parts over-hanging from the hull underneath the seawater line have to have the same potential.

Contact your local Yanmar dealer for advice.

This way will assure:

- All metallic parts will have same potential and will avoid having current/tension circulation when the boat is in the water. This create corrosion.
- All metallic parts are properly connected to the ground of the boat and they are, therefore, having the same potential.

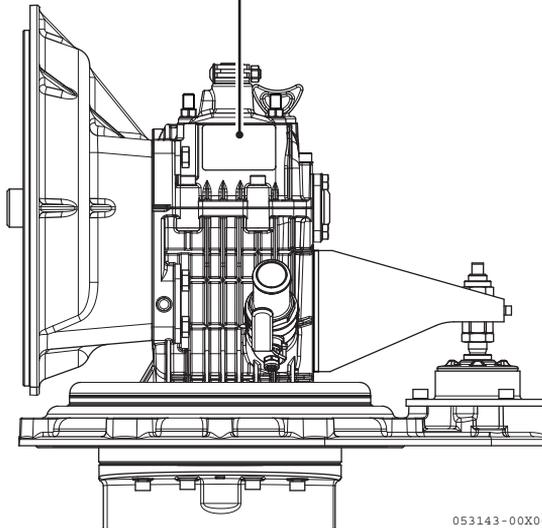
## GEAR IDENTIFICATION

Name Plate:

The name plate is fixed onto the sail drive

MODEL	<input type="text" value="A"/>
GEAR RATIO	<input type="text" value="B"/>
MFG.NO.	<input type="text" value="C"/>
P/N	<input type="text" value="D"/>
OIL TYPE	<input type="text" value="E"/>

**YANMAR**  
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MADE IN EU



A – Sail drive type

B – Sail drive ratio

C – Sail drive serial number

D – Sail drive part number

E – Lubricating oil specifications

**Figure 1**

# BEFORE YOU OPERATE

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This section of the *Operation Manual* describes lubricating oil specifications and how to replenish them.

Before you operate the Sail-Drive, review the *Safety* section on page 3.

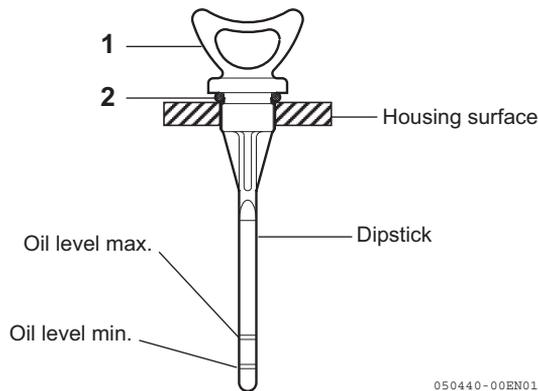
## LUBRICATING OIL

The selection of lubricating oil is very important. If an inappropriate oil is used, or an oil change is neglected, it may result in damage and reduce the life of the Sail-Drive. When selecting a lubricating oil, use one of the following:

1. Lubricating oil type: API Service Categories CD or higher, SAE Viscosity 15W-40
2. Lubricating oil quantity: **Figure 1**

	Quantity (ℓ)
Standard (S)	2.8
with extension (L)	3

3. Loosen dipstick (1, **Figure 1**) by turning the grip counterclockwise.
4. Wipe dipstick with a clean and dustfree cloth.
5. Insert dipstick do not screw. Remove dipstick and check lubricating oil level: Lubricating oil level has to be between minimum and maximum marks on the dipstick.
6. Check O-ring (2, **Figure 1**) for damage, replace if necessary.
7. Insert the dipstick and lock it by turning the grip clockwise.



1 – Dipstick

2 – O-ring

**Figure 1**

# SAIL-DRIVE OPERATION

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Before you operate the Sail-Drive, read the following safety information and review the *Safety* section on page 3.

## OPERATION

All SD60 have been submitted to a test run before shipment. During normal operation, the sail drive should only be shifted with the engine at idle speed. In emergency cases it is also admissible to shift at higher speeds. Visual checks for leakage should be made from time to time.

### WARNING

Work on the sail drive must only be performed with the engine and propeller at stop.

### CAUTION

- Before the first startup, the sail drive must be filled with oil. Start the engine only when the sail drive is in neutral position.
  - Using the sail drive with an insufficient oil level will damage the gears. An excessive oil level may cause leakage at the shaft seals and the sail drive breather, and raise the operating temperature considerably.
- 

## Boat Sailing, Moving in Tow or Anchoring

When the engine is off, and the boat sails, moves in tow or is anchored, the propeller may turn with the water current.

### WARNING

- Do not work on the sail drive when being towed, or anchoring in a river because the propeller may rotate.
- When the engine runs idle, but the propeller shaft should not be driven (such as when charging the battery with the generator), the shifting lever (Figure 1) must be held in the neutral position (N) to prevent the boat from moving.

### CAUTION

When the boat sails with engine is off, the shift position of the sail drive can be:

- In neutral position and in this case the propeller is free to rotate.
- In reverse position:
  - To lock the fixed propeller.
  - To fold the folding propeller.
  - To feather the feathering propeller.

### CAUTION

Do not put the shifting lever of the sail drive in forward position, otherwise the sail drive could be damaged!

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1501

### Direction of Rotation

- Shifting to “A”  
= Propeller rotation; Same direction as engine crankshaft
- Shifting to “B”  
= Propeller rotation; Opposite direction from the engine crankshaft

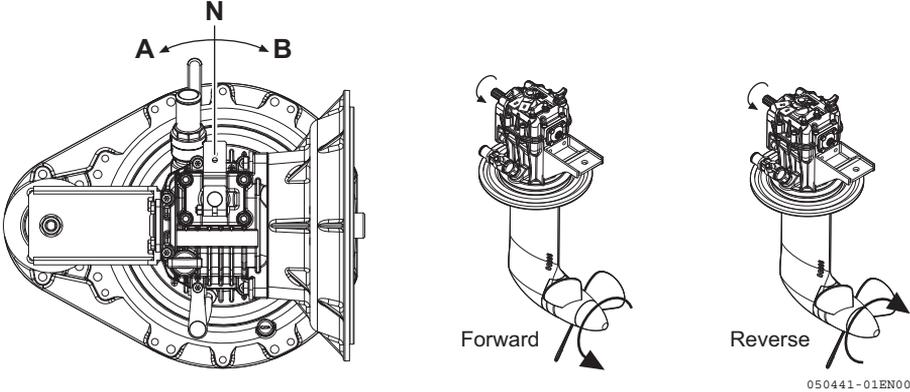


Figure 1

# SAIL-DRIVE OPERATION

## Gear Shift Operation

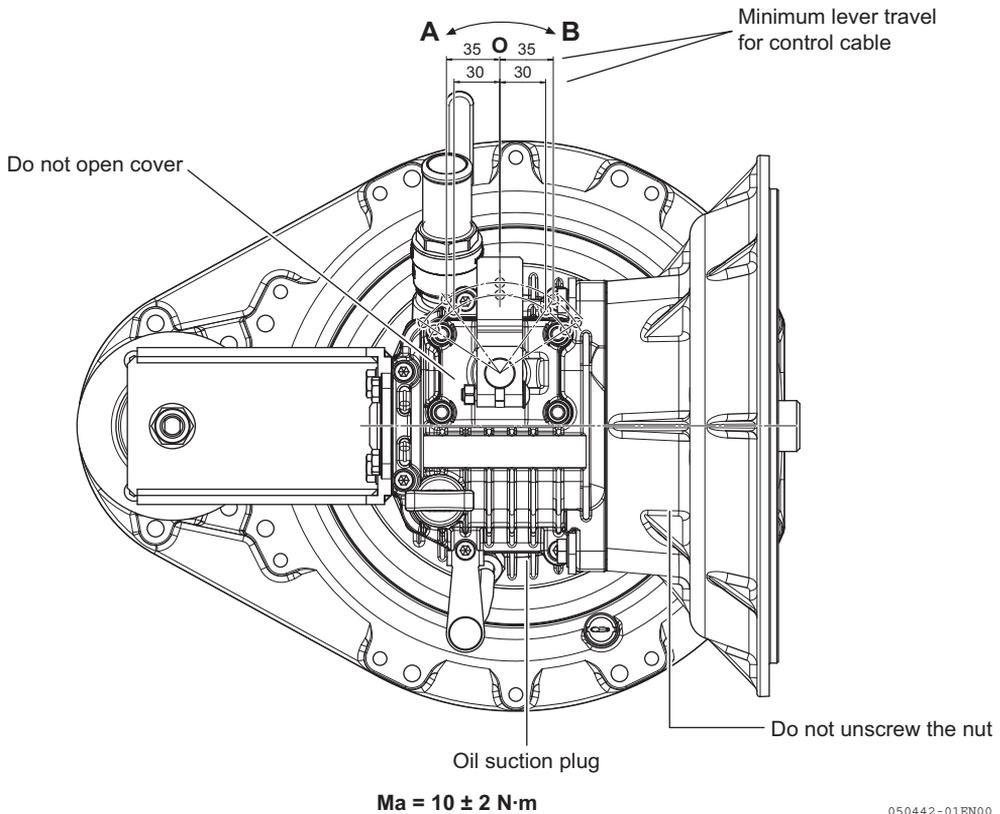
### CAUTION

Make certain that control rod or cable is easily movable.

1. Lever travel:

Minimum travel of gear shift lever (O - A = O - B) must be 35 mm (1.3/8 in.) for outer pivot point and 30 mm (1.3/16 in.) for inner pivot point.

2. Lever position: In neutral position perpendicular to control rod or cable. Gear shift lever can be fixed in any position by means of clamping screw. Minimum distance between gear shift lever and cover 0.5 mm (0.02 in.). Opening or loosening of cover requires renewed adjustment (by specialized personnel only).
3. Regular checks are required to ensure the strict observance of item 1 and 2 above.



050442-01EN00

**Figure 2**

# PERIODIC MAINTENANCE

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Before you perform maintenance on the Sail-Drive, read the following safety information and review the *Safety* section on page 3.

This section of the *Operation Manual* describes the procedures for proper care and maintenance of the Sail-Drive.

# PERIODIC MAINTENANCE

## MAINTENANCE

Maintenance programs described below are valid for the SD60, not the engine. For the intervals and procedures for maintenance of the engine, refer to the operation manual and maintenance of the engine.

### Routine Maintenance

Maintenance Schedule	Maintenance to be Performed
At the beginning of the day	Check the sail drive oil level.
Every two months of operation	Check the battery connections and acid level.
	Ensure that the clamps and the wiring connections are secure. Clean the clamps (every two operating months or every 50 hours, according to the interval that occurs first. In case of use in saltwater, the interval is reduced to every 25 hours or 30 days of operation, according to the interval that occurs first).

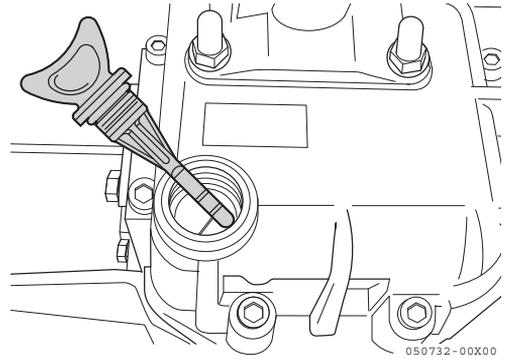
### Scheduled Maintenance

Interval	Maintenance to be Performed
After the first 50 hours	Change the oil.
Every 250 hours of operation or once a year, according to the interval that occurs first.	Change the oil.
	Lubricate and check that the sea chest opens and closes freely.
Every 500 hours or once a year, according to the interval that occurs first.	Lubricate the propeller shaft splines and tighten the propeller nuts.
	Check that pipe fitting are properly tight.
	Check that in the grounding circuit (continuity) are not loose or damaged connections.
	Ensure that the electrical system fasteners are not loose, damaged or corroded. Make sure that there are not any loose, damaged or corroded wires and connectors.
	Check that the hose clamps on flexible pipes are properly tight.
Apply an antifouling without copper material.	
Replace every 7 years	Replace the foot sealing membrane.

# MAINTENANCE PROCEDURES

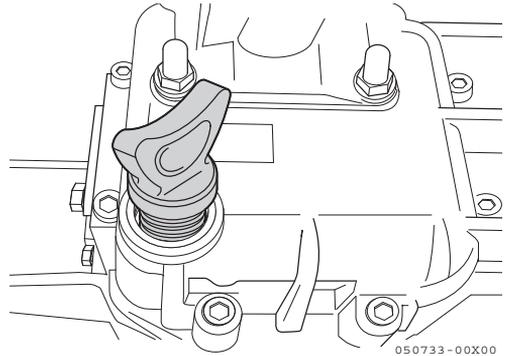
## Oil Level Check

1. Check the oil level by removing the dipstick.  
Wipe the dipstick with a clean, lint-free cloth.

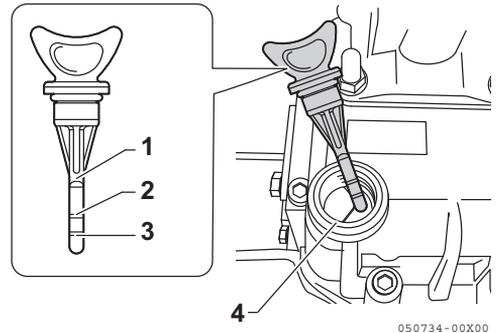


**Figure 1**

2. Insert the dipstick so that it rests on top of the threads into the case.  
Remove the dipstick and check the lubricating oil level on the dipstick. The lubricating oil level must be between the marks of minimum and maximum on the dipstick. Add oil as necessary.



**Figure 2**



- 1 – Dipstick
- 2 – Maximum
- 3 – Minimum
- 4 – Upper edge of threaded hole

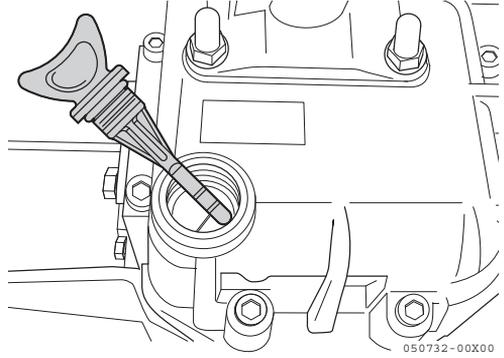
**Figure 3**

# PERIODIC MAINTENANCE

## Oil Change

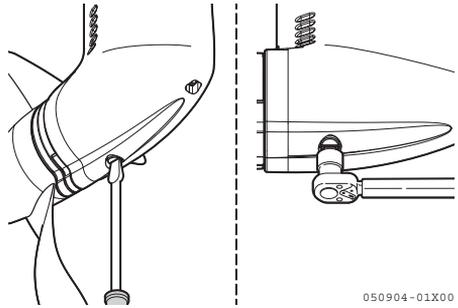
### *Oil change procedure/Drain from lower plug of sail drive*

1. Un-screw the oil dipstick.



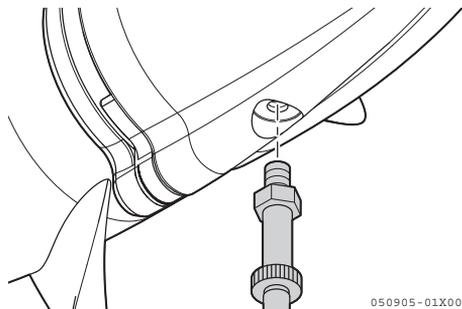
**Figure 4**

2. Prepare a suitable container to collect the lubricating oil. Remove the lower plug and drain the oil. Dispose of used oil properly.



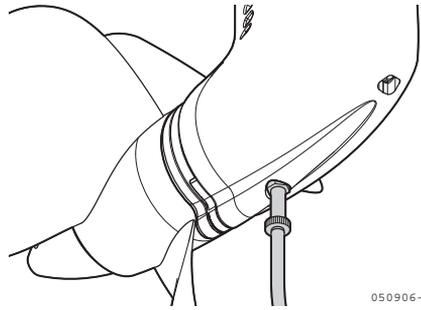
**Figure 5**

3. Connect a hand oil pump onto the fitting of the oil drain hole in the SD60 drive. Be careful not to damage the thread of the drain hole.



**Figure 6**

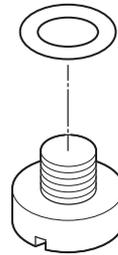
- Using low pressure pump, add oil.  
3L-SAE 15W-40



050906-01X00

**Figure 7**

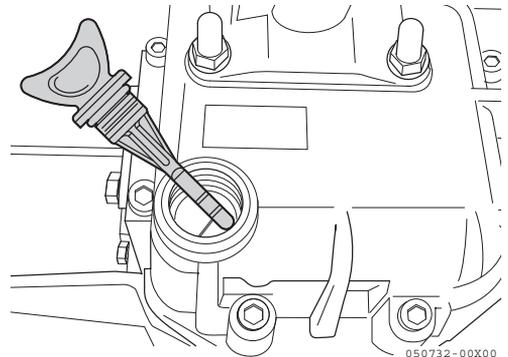
- Replace the O-rings on the oil cap sail drive, lubricate it and prepare to reassemble it.



050907-01X00

**Figure 8**

- Screw in the oil dipstick and tighten by hand.



050732-00X00

**Figure 9**

## PERIODIC MAINTENANCE

- Remove the oil pump fitting and quickly install the oil plug. Torque 10 N·m.  
Add oil at the dipstick hole to reach the proper level as indicated on the dipstick.

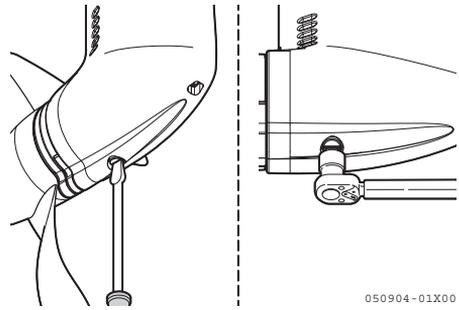


Figure 10

### *Oil change procedure from engine room for easy maintenance/Suction of sail drive fluid*

- Oil change must be done removing the plug (1, **Figure 11**) from the oil suction pipe (2, **Figure 11**).  
Suction can be done with hand pump (4, **Figure 12**).
- Push hose of hand pump (4, **Figure 12**) through the suction pipe (2, **Figure 11**) and suck the fluid off.
- Un-screw the oil dipstick (3, **Figure 11**).
- Add oil. 3L-SAE 15W-40
- Screw in the oil dipstick (3, **Figure 11**).

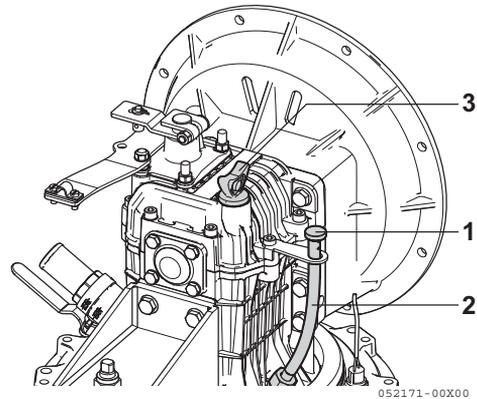


Figure 11

### **NOTICE**

The used oil is to be handled as special waste that pollute the environment. For the safe disposal of used oil, take all the measures required by the relevant local rules and legislations.

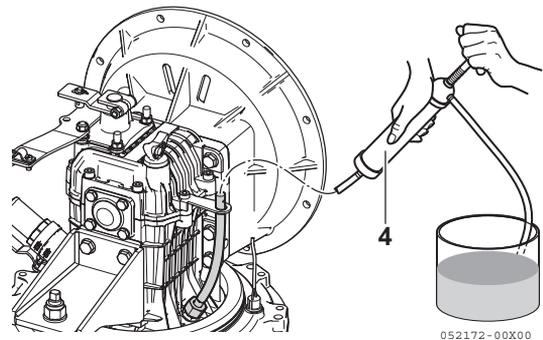
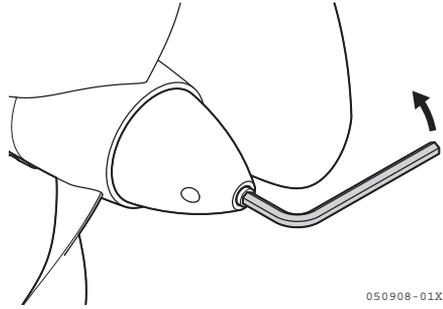


Figure 12

## Removing Propeller

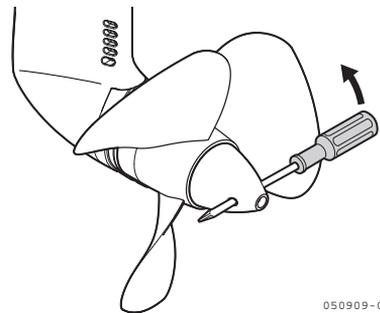
1. Place a block of wood between the propeller blade and the hull.  
Using a 6 mm allen wrench, loosen and remove the locking screw of the bullet.



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**Figure 13**

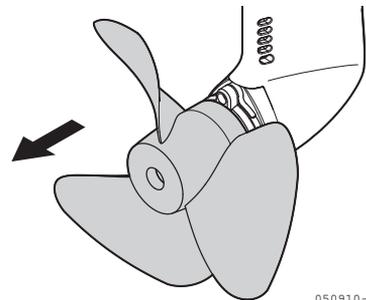
2. Insert a suitable tool into the hole.  
Loosen and remove the propeller spinner nut.



050909-01X00

**Figure 14**

3. Remove the wooden block.  
Remove the propeller.  
If necessary, use a plastic hammer and gently tap to remove.

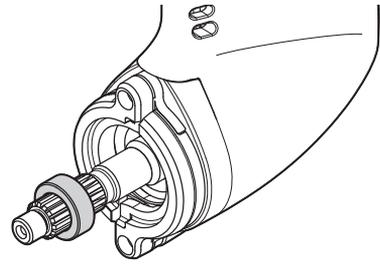


050910-01X00

**Figure 15**

# PERIODIC MAINTENANCE

4. Remove the propeller sleeve.

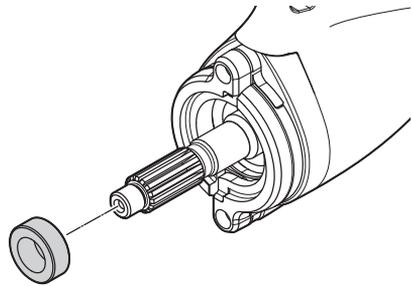


050911-01X00

**Figure 16**

## Installing Propeller

1. Assemble the propeller shaft thrust bearing sleeve. Install chamfered side away from propeller.

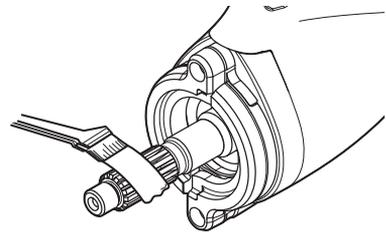


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**Figure 17**

2. Put some anti-corrosion grease on the grooves of the propeller shaft.

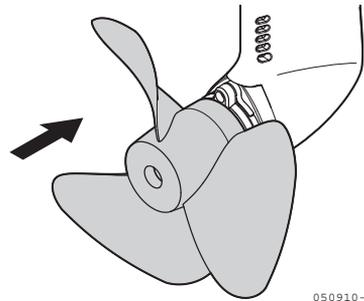
Description	Employment
Antifouling grease	Propeller shaft splines
Special lubricant	Propeller shaft splines
Marine lubricant with teflon	Propeller shaft splines



050912-01X00

**Figure 18**

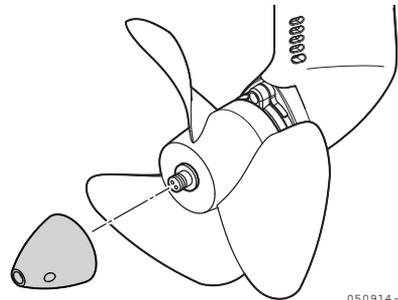
- Align the splines and insert the propeller on the propeller shaft. The propeller shaft must fit evenly on the splines.



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**Figure 19**

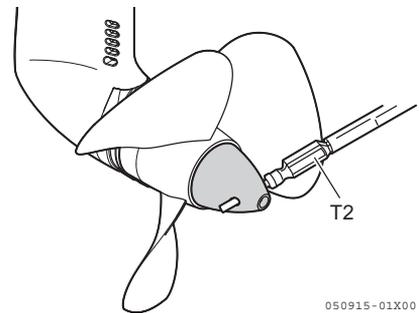
- Wipe off excess grease. Install the propeller shaft nut.



050914-01X00

**Figure 20**

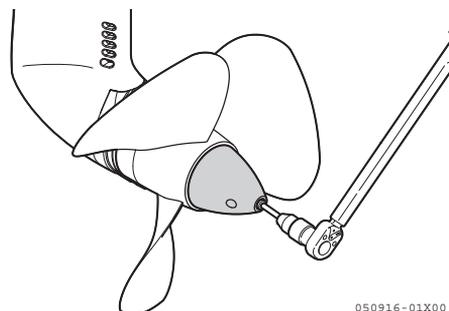
- Place a block of wood between one of the propeller blades and the hull. Mount the special insert T2 on a suitable torque wrench and insert into the hole in the propeller nut and tighten to a torque of 125 N·m.



050915-01X00

**Figure 21**

- Install the locking screw in the center. Tighten the locking screw to a torque of 23 N·m.



050916-01X00

**Figure 22**

# PERIODIC MAINTENANCE

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## Corrosion Protection

The SD60 is equipped with a replaceable sacrificial anode on the lower leg of the drive. This anode is designed to dissolve in response to electrical current generated while in sea water.

**This anode is not designed to accommodate other hardware or other excessive electrical currents related to additional components or changes to the electrical AC and DC systems on board the vessel.**

**This replaceable sacrificial anode capacity is for the drive only.**

**When a non-Aluminium propeller is installed, the non-Aluminium propeller must have a additional replaceable sacrificial anode.**

The SD60 will be mechanically connected to the powering engine. The design of the electrical system of the engine will impact the selection of a proper galvanic protection system.

### ■ Isolated systems

If the engine alternator and starting motor uses an isolated circuit (having both a battery + and – connection terminal) then the system can be treated as an “isolated” system.

### ■ Non-Isolated systems

If either the starter motor or the alternator uses a single battery + and uses the body or case as a ground through the engine, then the system of the SD60 and the engine must be considered as “grounded” to the battery negative and not isolated.

### ■ Suggested actions

For information on this topic, review the published guidelines as contained in ABYC guidebook, section E-2.

Upon final delivery of the vessel a review of the electrical bonding system should be conducted. An expert in the field of electrical bonding should be called upon to review the completed vessel. This review should determine if there is an appropriate amount or sizing of sacrificial anodes installed in order to protect the mechanical components (engine and SD60) from damage from galvanic corrosion.

**Please keep in mind, changes made to the vessels AC and DC systems may impact the protection of the installed anode system.**

Damage to the SD60 as a result of failure to maintain a good balanced galvanic protection system is not the responsibility of Yanmar.

## Anode Replacement

To minimize galvanic corrosion, the SD60 system has a sacrificial anode placed on the foot of the sail drive.

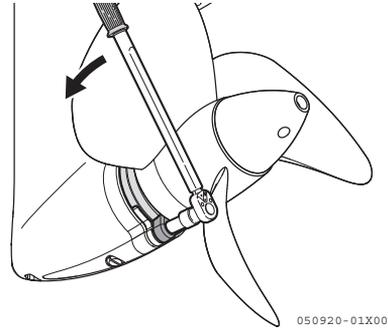
**This anode is not designed to accommodate other hardware or other excessive electrical currents related to additional components or changes to the electrical AC and DC systems on board the vessel.**

**This replaceable sacrificial anode capacity is for the drive only.**

**When a non-Aluminium propeller is installed, the non-Aluminium propeller must have a additional replaceable sacrificial anode.**

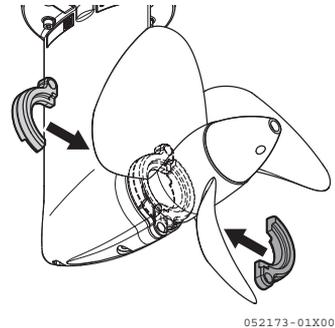
The anodes provide protection against corrosion under normal use.

1. Using a 6 mm “Allen” key, remove the M8 screws of the anode.



**Figure 23**

2. Remove the anode of the foot.  
If necessary, remove using a plastic mallet. The anode is two piece type.
3. Place the new two piece anode on the foot.

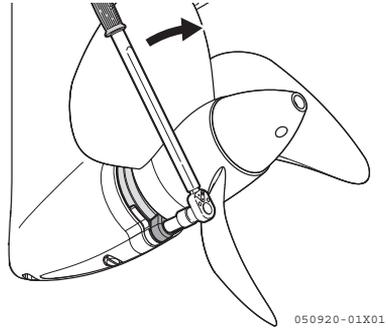


**Figure 24**

## PERIODIC MAINTENANCE

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4. Tighten to a torque of 12 N·m.



**Figure 25**

# ELECTRIC INSTALLATION

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Verify carefully the correct engine grounding.

## **NOTICE**

Grounding is normally connected to the negative pole of the battery.  
An incorrect installation can cause a premature corrosion of the SD60 lower gear assembly.

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# TROUBLESHOOTING

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Before performing any troubleshooting procedures within this section, review the *Safety* section on page 3.

If a problem occurs, stop the engine immediately. Refer to the Symptom column in the Troubleshooting Chart to identify the problem.

# TROUBLESHOOTING

First of all check, whether all items of operating instructions have been complied with. The following assists you in troubleshooting.

Symptom	Possibly caused by	Remedy
1. High oil temperature	<ul style="list-style-type: none"> <li>• Oil level high during operation</li> <li>• Oil level low</li> <li>• No water in cooling system</li> <li>• Unknown</li> </ul>	<ul style="list-style-type: none"> <li>• Pump out oil to max. mark on dipstick</li> <li>• Add oil</li> <li>• Check cooling system and repair</li> <li>• Consult authorized Yanmar marine distributor or dealer</li> </ul>
2. Oil on sail drive housing	<ul style="list-style-type: none"> <li>• Loose screws</li> <li>• Loose screw connections</li> <li>• Loose dipstick</li> <li>• Oil level high during operation</li> <li>• Unknown</li> </ul>	<ul style="list-style-type: none"> <li>• Tighten to specification</li> <li>• Tighten, replace</li> <li>• Tighten, replace</li> <li>• Pump out oil to max. mark on dipstick</li> <li>• Consult authorized Yanmar marine distributor or dealer</li> </ul>
3. Shifts hard	<ul style="list-style-type: none"> <li>• Selector control</li> <li>• Linkage</li> <li>• Unknown</li> </ul>	<ul style="list-style-type: none"> <li>• Consult authorized Yanmar marine distributor or dealer</li> <li>• Adjust</li> <li>• Consult authorized Yanmar marine distributor or dealer</li> </ul>
4. Slow engagement	<ul style="list-style-type: none"> <li>• Selector control</li> <li>• Linkage</li> <li>• Unknown</li> </ul>	<ul style="list-style-type: none"> <li>• Consult authorized Yanmar marine distributor or dealer</li> <li>• Adjust</li> <li>• Consult authorized Yanmar marine distributor or dealer</li> </ul>
5. No movement of the boat	<ul style="list-style-type: none"> <li>• Selector control</li> <li>• Improper selector position</li> <li>• Propeller missing</li> <li>• Propeller shaft broken</li> <li>• Sail drive malfunction</li> <li>• Engine malfunction</li> </ul>	<ul style="list-style-type: none"> <li>• Consult service station</li> <li>• Adjust</li> <li>• Replace</li> <li>• Consult authorized Yanmar marine distributor or dealer</li> <li>• Consult authorized Yanmar marine distributor or dealer</li> <li>• Consult authorized Yanmar marine distributor or dealer</li> </ul>

# SPECIFICATIONS

		SD60-5		SD60-4	
Reduction gear system		Multiple friction disc			
Direction of rotation	Input shaft	Counter-clockwise viewed from stern			
	Propeller shaft	Counter-clockwise or clockwise viewed from stern			
Reduction ratio		2.23	2.49	2.23	2.49
Propeller speed (min <sup>-1</sup> )		1345	1205	1435	1285
Lubrication oil		15W-40			
Lubrication oil capacity (liter)	Standard (S)	2.8			
	With extension (L)	3.0			
Dry weight (kg)	Standard (S)	43.6		45.1	
	With extension (L)	48.2		49.7	
Applicable engine model		3JH5CE (28.7 kW/3000 min <sup>-1</sup> )		4JH4-TCE (55.2 kW/3200 min <sup>-1</sup> )	
		4JH5CE (39.6 kW/3000 min <sup>-1</sup> )			

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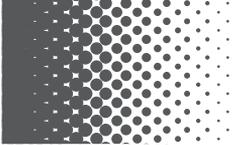
## OPERATION MANUAL

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